

CERTIFICATE

TÜV NORD Systems GmbH & Co. KG

certifies that the company



VL Staal A/S
Storstrømsvej 1
6715 Esbjerg N / Denmark

has been verified and recognized
as welding workshop based on the requirements of the standard

DIN EN ISO 3834-2

Comprehensive quality requirements

Certificate-No.: 07/204/1201/HS/5060/22

The range of validity and details of the inspection can be seen
on the back page and in our report

No.: 8120406601

The company is using a quality assurance system,
technical equipment, qualified personnel and procedures for joining processes.

This certificate is valid until

May 2023



Hamburg, 07.07.2022

Dipl.-Ing. M. Kaschner

To verify the validity of the digital signature of the TÜV NORD Systems
employee, the installation of the TÜV NORD GROUP root certificate is
required: <https://www.tuev-nord.de/en/customer-login/digital-signature/>

Certification body
of TÜV NORD Systems GmbH & Co. KG
Accredited Body

Scope of the welding activities

Only valid in relation and as an attachment to the certificate DIN EN ISO 3834 Part 2

Manufacturer: VL Staal A/S, Storstrømsvej 1, 6715 Esbjerg N / Denmark
Cert.-no.: 07/204/1201/HS/5060/22
Date of issue: 07.07.2022

1 Product(s) of the manufacturer

Structural components and steel structures
until EXC4 according to EN 1090-2,
Single wall steel chimneys acc. to EN 13084-7 ZA.1,
Steel liners of chimneys acc. to EN 13084-7 ZA.2,
in the following depending on possibly further required certifications:
Pressure equipment

2 Product standards and other standards (see DIN EN ISO 3834-5)

EN 1090-2, EN 13084-7 ZA.1 and ZA.2, EN 13445-4
EN ISO 9606-1, EN ISO 14732
EN ISO 5817
EN ISO 15614-1 level 2

3 Material groups (acc. to CEN ISO/TR 15608)

1.1, 1.2, 1.4 $R_{eH} \leq 355$ MPa, 8.1, 8.2, 10.1, 10.2

4 Welding processes and related material groups

Welding processes (acc. to ISO 4063) with grade of mechanization	Material groups (acc. to CEN ISO/TR 15608)
135 MAG Metal active gas welding, partly-mechanized	range acc. 3 above
136 MAG Metal active gas welding with flux cored electrode, partly-mechanized	range acc. 3 above
138 MAG Metal active gas welding with metal cored electrode, partly-mechanized	range acc. 3 above
111 E Manual metal arc welding	1.1, 1.2 $R_{eH} \leq 355$ MPa, 8.1
141 TIG Tungsten inert gas welding, manual	range acc. 3 above
141 TIG Tungsten inert gas welding, fully mechanized	range acc. 3 above
121 SAW Submerged arc welding, fully mechanized	range acc. 3 above
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5 Responsible welding coordinators

Name	Qualification	Scope of competence and level *
Juhl, Martin	IWE	Responsible welding coordinator C
Thomsen, Michael	-	Support. welding coordinator **
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* The level of knowledge complies with ISO 14731 B, S or C

** With reference to EN ISO 14731 07.2019 amongst others chapter 5.1 paragraph 4